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STONETERA MATERIAL SPECIFICATIONS

Units may be manufactured with returned/surplus concrete (post consumer waste); air entrainment is not required. Surplus concrete varies in strength from 2500 psi to 5800 psi.*

Aggregates used in blocks meets ASTM C-33 standard.

Cement used in blocks are ASTM C-150 types I, II and I-II.

Fly ash used in the concrete mix is Pozzolanic Class F.

Admixtures, when used in the concrete, are consistent with ASTM C-494 and ASTM C260.

A minimum strength concrete can be verified by performing an ASTM C805 (Schmidt hammer test) for a nominal charge.

*A specific mixture of concrete (spec pour) can be used to manufacture the blocks at an approximate added cost factor of 2.2 times the price of the block.